# VPLDCMAR – DRUVA® PUR REGULATING VALVE WITH SHUT-OFF FUNCTION VALVE | PURE LINE (STAINLESS STEEL) | 20 m<sup>3</sup> SERIES | DIAPHRAGM REGULATING VALVE WITH SHUT OFF FUNCTION | MANUAL ACTUATION | 2-PORT VERSION

2-port metal diaphragm regulating valve with shut-off function is used in supply systems for for pure, inert, flammable, oxidizing gases and gas mixtures. Not usable for corrosive and toxic gases and gas mixtures. Maximum gas purity is 6.0.

### SPECIAL FEATURES:

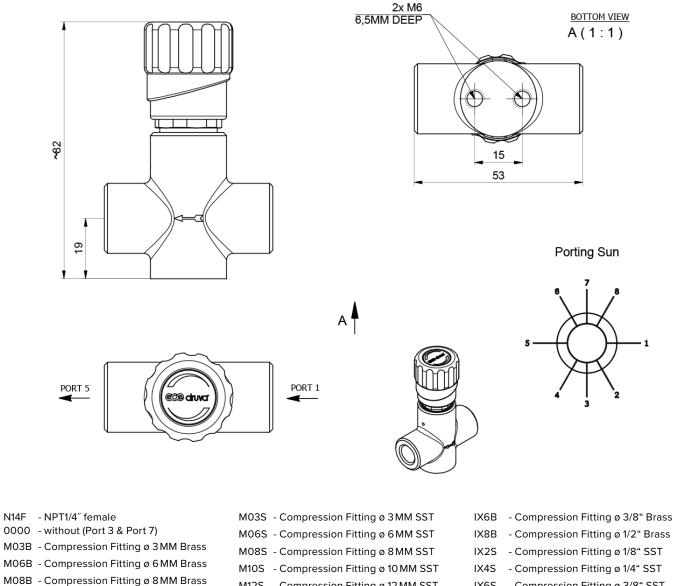
- > Hastelloy diaphragm tighting system to atmosphere
- > Compact design
- > Designed and approved in accordance with relevant sections of ISO 10297:2015
- > Electrostatic chargeability test
  - Fulfills requirements according to ISO 80079-36; IEC TS 60079-32-1 and German TRGS 727

6.0

• Usable in EX- areas zones 1 and 2 for gases with explosion risk group I; IIA; IIB; IIC

TECHNICAL DATA					
Working temperature:	-20 °C to +60 °C				
Inlet / outlet ports:	1/4" NPT female Further connections – see technical drawing				
Max. working pressure:	50 bar				
Cv-value:	< 0,02				
Seat diameter:	2 mm				
Leakage rate seat:	<5x10 <sup>-6</sup> mbar I/s (Helium)				
Leakage rate outside:	<1x10 <sup>.9</sup> mbar I/s (Helium)				
Filter	1x for each inlet 1x for each outlet				
Weight:	0,30 kg				
Material gas wettet parts:					
Valve body:	Brass chrome plated				
Valve diaphragm:	1x Hastelloy				
Valve seat:	PCTFE				
Valve poppet:	Brass				
	Pressure test with Helium of each item				
To at its way do at it as	Seat leakage test with Helium of each item				
Test in production:	Helium leak test of each valve against atmosphere				
	Test of functionality of each item				
	Typetest in accordance with relevant sections of ISO 10297				
Approvals during development:	<ul> <li>Electrostatic chargeability test</li> <li>Fulfill requirements according ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727</li> <li>Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC</li> </ul>				

# **TECHNICAL DRAWING**



- Compression Fitting ø 3/8" SST IX6S
- IX8S - Compression Fitting ø 1/2" SST

## **ORDER CODE:**

M10B - Compression Fitting ø 10 MM Brass

M12B - Compression Fitting ø 12 MM Brass

Example for a Valve | PUR Linie | Brass Chrome Plated | Low Flow | Diaphragm regulating valve with shut-off function | Manual Actuation | 2-Port Version

M12S - Compression Fitting ø 12 MM SST

IX2B - Compression Fitting ø 1/8" Brass

IX4B - Compression Fitting ø 1/4" Brass

VPL	DC	М	AR	EX	N14F (1/4" NPT female)	0000	N14F (1/4" NPT female)	0000
	Туре	Actuation	Porting Code	Working Pressure (bar)	Connection Port 1	Connection Port 3	Connection Port 5	Connection Port 7
	DS Diaphragm regulating valve with shut-off function	M Manual	AR 2-Port (1 In   5 Out)	<b>EX</b> 50	possible connection	0000 without	possible connection	0000 without
					see technical drawing		see technical drawing	

Order code (as described above) without special characters or spaces! Complete Order Code VPLDCMAREXN14F0000N14F0000

